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GB

National Standard of the People's Republic of China

GB/T 985.2-2008

Replacing GB/T 986-1988

Recommended Joint Preparation for Submerged Arc Welding

埋弧焊的推荐坡口

(ISO 9692-2: 1998, Welding and Allied Processes-Joint Preparation-Part 2:
Submerged Arc Welding of Steels, MOD)

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Standardization Administration of the People's Republic of China

Foreword

GB/T 985 is divided into the following 4 parts:

——GB/T 985.1 Recommended joint preparation for gas welding manual metal arc welding gas-shield arc welding and beam welding

——GB/T 985.2 Recommended joint preparation for submerged arc welding

——GB/T 985.3 Recommended joint preparation for gas-shield arc welding on aluminium and its alloys

——GB/T 985.4 Recommended joint preparation for welding on clad steels

This section belongs to GB/T 985.2

Revision of this part adopts ISO 9692-2: 1998 "Welding and allied processes -- Joint preparation -- Part 2: Submerged arc welding of steels" (English edition).

This part is redrafted according to ISO 9692-2. Comparing with ISO 9692-2, technology content revision of this standard is as follows:

——normative document deletes ISO 3834, ISO 9692, and ISO 9956;

——it adds appendix A.

For the convenience of usage, this part makes the following editing revision:

——it deletes foreword of the international standard;

——it changes name of the standard to "Recommended Joint Preparation for Submerged Arc Welding";

——other quoted international standard in ISO 9692-2: 1998 is identical to or modified in relation to be corresponding international standard replaced by national standard with our standard;

——Serial numbers in the table are adjusted.

This part is replacing GB/T 986—1988 "Basic Forms and Sizes of Weld Grooves".

It is the end of preview.
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