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National Standard of the People's Republic of China

GB/T 985.1—2008
Replace GB/T 985—1988

**Recommended Joint Preparation for Gas Welding, Manual
Metal Arc Welding, Gas-shield Arc Welding and Beam Welding**

(ISO 9692-1:2003, Welding and Allied Processes--Recommendations for Joint Preparation—Part 1: Manual Metal Arc Welding, Gas-Shield Arc Welding, Gas Welding, TIG Welding and Beam Welding of Steels, MOD)

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Foreword

The standard GB/T 985 is divided as following 4 parts:

GB/T 985.1 Recommended Joint Preparation for Gas Welding, Manual Metal Arc Welding, Gas-shield Arc Welding and Beam Welding;

GB/T 985.2 Recommended Joint Preparation for Submerged Arc Welding;

GB/T 985.3 Recommended Joint Preparation for Gas-shield Arc Welding on Aluminum and Its Alloys;

GB/T 985.4 Recommended Joint Preparation for Welding on Clad Steels

The standard GB/T 985.1 is referred to Part 1.

The part is modified partially in relation to ISO 9692-1:2003, "Welding and allied processes--Recommendations for Joint Preparation-Part 1: Manual Metal Arc Welding, Gas-Shield Arc Welding, Gas Welding, TIG Welding and Beam Welding of Steels" (English edition).

The part is redrafted reference to ISO 9692-1: 2003. There are some technical content changes in this national standard over ISO 9692-1: 2003 in the following technical aspects:

——Appendix A is added.

In order to facilitate the application, the part has following editorial revisions:

——The foreword of the international standard is canceled;

——The standard name is changed to "Recommended Joint Preparation for Gas Welding, Manual Metal Arc Welding, Gas-shield Arc Welding and Beam Welding";

——Other international standards referred by ISO 9692-1: 2003, that the standard is identical to or is modified in relation to, shall be replaced to corresponding Chinese national standards;

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